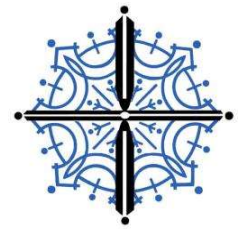


T. J. SNOW CO., INC.



Item #1 – Remanufactured Combination Projection & Spot Welder: (T. J. Snow Stock #6813)

One (1) PEER Press Type Combination Projection & Spot Welder, air-operated and water-cooled, with the following specifications and features:

- Model #P-100 Orig. S/N #13833
- 100 KVA / 440 Volts / Single Phase / 60 Hz. / AC Output.
- 3.3 – 10.0 Secondary Volts
- 8-step transformer tap switch with Hi/Lo
- 18” throat depth to centerline of platens
24” throat depth to centerline of electrodes with arms installed
- 8” diameter adjustable & retractable air cylinder
- 4,020 lbs. of weld force at 80 PSI; 50:1 weld force ratio
- Dual initiation buttons mounted to crown of welder. (Cylinder retract function TBD)
- 8” x 8” copper projection platens with 5” t-slot center to center spacing.
- Upper & lower arm: New ejector-style electrode holders with shanks and caps to suit application. Each water line will have quick-disconnects for changeover of holders. **(Arms, holders, and electrodes can be removed, if needed.)**
- Closed water system with inlet and outlet manifolds and one (1) digital water flow switch that measures water flow and temperature.
- Air circuit consisting of new valves, FRL combo, gauges, and flow controls.
- New Entron Model EN6001 Microprocessor Type Welding Control with programmable functions, secondary constant current (with secondary coil) and a 1200-ampere water cooled firing contactor. Weld control will be inter-wired and tested for 3,000 cycles prior to shipment. (See below for optional circuit breaker.)



Representative Photo

Customer Utility Services Required:

Electrical: 440 Volts / 60 Hz. / Single Phase rated at 200 amperes
 Air: Clean and dry at 80 PSIG (minimum)
 Water: Clean and non-conductive at 35 PSIG (8 GPM)

Price, Item #1 Remanufactured Combination Projection & Spot Welder, as described above \$23,605.00

Item #2 – New Circuit Breaker:

Upgrade weld control quoted above in Item #1 with a built-in circuit breaker **\$1,255.00**